



NOTES :-  
 1. ASSEMBLE IN ACCORDANCE WITH SMD SPECIFICATION W100

PARTS LIST			
ITEM	PART No	DESCRIPTION	QTY
1	AB0882	BLEED SCREW M6	3
2	AE3409	PROPELLOR HTE 430	1
3	AF5179	HYD MOTOR 63CC LIGHT WEIGHT	1
4	AF6742	ASSEMBLY THRUSTER SHAFT	1
5	AF7977	PEDESTAL HTE 430	1
6	AF8042	PLATE NOZZLE MOUNT	2
7	AF8190	NOZZLE HTE 430	1
8	AG5906	PROPELLER CAP HT 430	1
9	OF_2009	PLUG 1/8" BSPP PLASTIC	1
10	ON_1015	NNUT M20 x 1.5 x 15L NYLOC SS A4-80	1
11	OR_1211	O RING BS009 (5.28 x 1.78)	4
12	OV_3008	Seal Retainer HT 300/380	1
13	OV_3019	CURVETECH THRUSTER KEY 6mm SS	1
14	OV_3024	O RING HT 300/380 NITRILE	1
15	OV_3036	LIP SEAL HT 300/380	1
16	OV_3037	PTFE SEAL HT 300/380	1
17	PA4884	WASHER M20 FLAT BS4320 FORM B SS A2	1
18	PB8756	BOLT M6 x 20 SKT BTN HD SS A2-70	1
19	PB9185	BOLT M12 x 30 SHCS SS A4-80	4
20	PB9267	BOLT M8 x 40 SHCS SS A2-70	4
21	PC0228	BOLT M5 x 20 SHCS SS A2-70	4
22	PC9412	BOLT M5 x 30 SHCS SS A2-70	1
23	PK0219	SEAL O-RING 80.6 x 2.62	1

REV	DATE	CHANGE COMMENT	ZONE	DRAWN	CHECKED	APPD	DATE	EST. MASS	DIMENSIONS	SCALE	PROJECTION 3RD	TITLE
1	11/09/12	PROP CAP REPLACED (AG5906 WAS OV3007).	D5	NRG	POT	POT	13/04/12	35 kg	mm	1:2	ASSEMBLY THRUSTER CURVETECH 430mm, 63cc BA MOTOR	
2	05-MAY-15	AB0882 QTY WAS 4, 1 OFF REPLACED BY PC8485	D2	TOB	KC	NRG						
3	26-APR-17	PC8485 REPLACED BY PB8756	D2	LO	MvZ	MvZ						

  

DESIGNED		DRAWN		TOLERANCES UNLESS OTHERWISE STATED				MATERIAL:- N/A	
POT	POT	POT	POT	DIMENSIONS mm				DO NOT SCALE	
CHECKED		APPROVED		FABRICATION				IF IN DOUBT ASK	
PIB		POT		MACHINED PART				DRAWING No	
				±1.0	±1.5	±2.0	±3.0	HTE_430-63	
				±0.15	±0.4	±0.8	±1.0	REV No. 3	
								SHEET 1 OF 1	